

# SPECIFICATION

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## PERMANENT MAGNET TYPE ROTARY ELECTRIC DEVICE

### Background of Invention

- [0001] This invention relates to a permanent magnet rotary type electrical device or machine such as an electric motor or generator and to an improved method for making such machines.
- [0002] As is known, rotary electric machines such as a brushless DC motor or generator utilize a permanent magnet element having a plurality of permanent magnets fixed thereon. The permanent magnet element is juxtaposed to an element having a plurality of poles around which coils are wound and the elements are supported for relative rotation. In a motor, the magnetic field formed by the coil windings is controlled so as to effect rotation. In a generator, relative rotation induces voltage in coil windings.
- [0003] In such machines, the permanent magnets are disposed at circumferentially equal intervals. The slots between the core teeth are also disposed circumferentially at equal intervals. When the machine is used as a generator, it is desirable that the torque necessary to effect rotation when output of the generator is zero (referred to as a cogging torque) is as small as possible. Increased cogging torque will necessitates a larger driving force of an engine or the like to rotate the generator, thus resulting in a larger vibration and load. If it is used as a motor, drive torque in idling becomes larger resulting in power loss as well as increased.
- [0004] It is generally accepted that the cogging torque is inversely proportional to the square of what is referred to as a cogging number. This cogging number is basically the number of coggings that occur each revolution of the machine. This being the number of times the magnetic cores pole passes a permanent magnet per revolution.

[0005] Therefore, one prior art method used to decrease the cogging torque or the variation in rotation is to increase the number of poles. For example, a motor or a generator in which the number of slots  $S$  between the poles on which the coils are wound is nine and the number of magnetic poles  $P$  is eight, that is, a system of 9-slot and 8-pole construction, is known. In this case, the cogging frequency or cogging number has a sufficiently high value of 72/revolution. Therefore, the cogging torque becomes sufficiently small.

[0006] With this method, however, it is necessary to increase the number of poles  $P$  and the number of slots  $S$ , and the construction becomes more complex with increasing  $P$  or  $S$ , causing an increase in the number of parts as well as making the assembly more expensive to produce.

[0007] Another prior art method for reducing the cogging torque employs permanent magnets or slots that are disposed oblique to the rotational axis (that is, a so-called "skew" is imparted). This method is employed to smoothen the circumferential distribution change in the magnetic field so as to decrease the cogging torque.

[0008] In this method, permanent magnets of special shape must be made, which increases manufacturing costs and is not suited for the automation of the production and assembly.

[0009] Therefore it is a principal object of this invention to provide a permanent magnet type rotary electric device and method of manufacture therefore capable of effecting decreased cogging torque and suited for automation of manufacturing without increasing cost.

## Summary of Invention

[0010] A first feature of this invention is adapted to be embodied in a permanent magnet type rotary electric machine of reduced cogging torque. The machine has a permanent magnet element comprised of a plurality of permanent magnets of alternate polarity in a circumferential direction. These permanent magnets are of substantially the same shape and disposed circumferentially at equal intervals. An armature element is juxtaposed to the permanent magnet element and has a number of circumferentially spaced core teeth around which coils are wound. The core teeth defining a number  $N$

of slots therebetween. The permanent magnet element and the armature element are supported for relative rotation. The circumferential magnet angle made by the permanent magnets with respect to the axis of relative rotation produces an effective cogging number that is substantially greater than the least common multiple of the number of slots  $S$  and the number of poles  $P$ .

[0011] A second feature of the invention is adapted to be embodied in a permanent magnet type rotary electric machine of the type described in the preceding paragraph. In accordance with this feature, the magnitudes of torque exerted on the permanent magnets of N and S poles of the magnet element are selected so that both of the torque values substantially cancel each other.

[0012] Yet another feature of the invention is adapted to be embodied in a method of making a permanent magnet type rotary electric machine of reduced cogging torque. The method comprising the steps of constructing a permanent magnet element comprised of a plurality of permanent magnets of alternate polarity in a circumferential direction with the permanent magnets being of substantially the same shape and disposed circumferentially at equal intervals. An armature element is juxtaposed to the permanent magnet element and has a number of circumferentially spaced core teeth around which coils are wound. The core teeth define a number  $N$  of slots therebetween. The permanent magnet element and the armature element are supported for relative rotation. The circumferential magnet angle made by the permanent magnets with respect to the axis of relative rotation is selected to produce a cogging number that is substantially greater than the least common multiple of the number of slots  $S$  and the number of poles  $P$ .

[0013] A still further feature of the invention is adapted to be embodied in a method as set forth in the preceding paragraph, however the magnitudes of torque exerted on the permanent magnets of N and S poles of the magnet element are selected so that both of the torque values substantially cancel each other.

## Brief Description of Drawings

[0014]

FIG. 1 is an end elevational view of a rotating electrical machine constructed in accordance with a first embodiment of the invention with the coil windings removed

but the phases thereof indicated by reference characters.

[0015] FIGS. 2A, 2B and 2C are graphical views showing three different magnet angles and the cogging torque resulting therefrom.

[0016] FIG. 3 is a cross sectional view taken along a plane containing the axis of rotation of a rotating electrical machine constructed in accordance with a second embodiment of the invention.

[0017] FIG. 4 is a developed view showing the coil windings of this embodiment.

### Detailed Description

[0018] Before going directly to a description of the preferred embodiments, some general discussion of the theory of the invention will assist those skilled in the art to understand the invention. It has been generally assumed that under certain conditions, the cogging number per revolution of is the least common multiple of the number of slots  $S$  and the number of poles  $P$ . However the inventors have determined that by selecting the circumferential angle (magnet angle) of the permanent magnet with respect to the axis of rotation the cogging number can be significantly increased from this calculated cogging number. This invention therefore selects the magnet angle of the permanent magnets to increase the actual cogging number and also to decrease the cogging torque by canceling out the cogging torques caused by the alternate poles. This could have been achieved by testing various physical relationships, but has been expedited by computer analysis, as will be described shortly.

[0019] Referring now in detail to the embodiment of FIG. 1, a rotating electrical machine constructed in accordance with this embodiment is identified generally by the reference numeral 11. Since the invention deals primarily with the number of permanent magnets and their circumferential extent and spacing and the number of cooperating pole teeth, the general overall construction is not illustrated and only the permanent magnet element, indicated generally by the reference numeral 12 and the cooperating magnetic pole tooth element, indicated generally by the reference numeral 13 are shown.



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[0025] Thus, with this software, if various conditions such as a magnet angle  $\theta$  of a permanent magnet, dimensions and the disposition of the permanent magnet, and the like are inputted, torque  $T_N$  exerted on the permanent magnets 15N of N poles and torque  $T_S$  exerted on the permanent magnets 15S of S poles can be individually determined. Also, the total cogging torque  $T(N + S)$  can be determined by summing the torques  $T_N$  and torque  $T_S$  exerted on the permanent magnets 15N and 15S of N and S poles are added together to determine cogging torque generated in the rotor 12.

[0026] These calculated torques are shown in FIGS. 2A, 2B and 2C which show changes in the torque when the magnet angle  $\theta$  of each permanent magnet 18 is varied between  $60^\circ$ ,  $67.5^\circ$  and  $70^\circ$ , respectively, with other physical conditions being maintained the same. In these figures, torque  $T_N$ ,  $T_S$ , and  $T(N + S)$  are represented by N, S and N+S. The horizontal axis represents the mechanical angle, in degrees and a mechanical angle of  $20^\circ$  corresponds to an electrical angle of  $40^\circ$ .

[0027] From this analysis, in the case of the magnet angle  $\theta = 60^\circ$  (FIG. 2A), the positions of the positive and negative peaks of torque  $T_N$  and torque  $T_S$  are offset by  $5^\circ$  in mechanical angle ( $10^\circ$  in electrical angle). Therefore the cogging torque  $T(N + S)$  of the sum of these torque values increases greatly in the positive and negative directions in a range of the mechanical angle of  $10^\circ$ . Also the peaks of the cogging torque  $T(N + S)$  appear 36 times in one revolution of the rotor 12, the same as the normally calculated cogging number. In this example, the cogging torque  $T$

[0028]  $(N + S)$  required to pass over the peaks is about 0.054 N.m.

[0029] Similarly, in the case of the magnet angle  $\theta = 70^\circ$  (FIG. 2C), while peaks of  $T_N$  and  $T_S$  moves to the left on FIG. 2C, the peaks appear 36 times for one revolution of the rotor 12 as in the case of  $\theta = 60^\circ$ . The cogging torque  $T(N + S)$  required to get over the peaks is about 0.022 N.m.

[0030] On the other hand, in the case of the magnet angle  $\theta = 67.5^\circ$  (FIG. 2B), the changes in the torque become greater. That is, mechanical angles at which peaks of

the torque  $T_N$  exerted on the permanent magnets 15N of N poles and the torque  $T_S$  exerted on the permanent magnets 15S of S poles are produced come to very close to each other. As a result, peaks of the sum  $T(N + S)$  of these torque values appears at half the period of that of the cases (2A), (2C), and 72 times for one revolution of the rotor 12. A much smaller cogging torque  $T(N + S)$  required to get over these peaks is 0.008 N.m. As a result of the foregoing analysis, it can be seen that in the case of the magnet angle  $\theta = 67.5^\circ$ , the cogging number per revolution of the rotor 12 is 72, which is two times the least common multiple 36 of the number 5 (= 18) of slots and the number P (= 4) of poles.

[0031] Although in this embodiment the magnet angle  $\theta$  is set at an angle near  $\theta = 67.5^\circ$ , a magnet angle  $\theta$  at which the cogging number increases, can also be found in a range below  $\theta = 60^\circ$ . For example, it is expected that there is a desirable magnet angle  $\theta$  at an angle near  $\theta = 57^\circ$ . Also, as already noted, this invention can be applied not only to the outer rotor type motor or generator, but also to the inner rotor type.

[0032] FIGS. 3 and 4 show a second embodiment of the invention with FIG. 3 being a cross sectional view taken through the axis of rotation of the rotating electrical machine constructed in accordance with this embodiment and which is indicated generally by the reference numeral 51. In this embodiment, the machine 51 is a motor, but again it will be apparent to those skilled in the art how the invention can be employed in conjunction with generators.

[0033] The motor 51 has an outer housing, indicated generally by the reference numeral 52 which is comprised of a circumferentially extending stator shell 53 which has a plurality of circumferentially spaced cylindrical permanent magnet segments 54 affixed thereto with alternating polarities. As with the previously described embodiment, there are four permanent magnets 54 and these magnets have a magnet angle of about  $67.5^\circ$ .

[0034] The motor housing 52 is completed by end closures 55 and 56 that are detachably affixed to the stator shell 53 by fasteners 57. Bearings 58 and 59 are fixed in the end closures 55 and 56 and journal the end of a rotor shaft 61. The rotor shaft 61 has affixed to it a laminated core assembly, indicated generally by the reference numeral

